

RHEOBUILD[®] 865

High range, water-reducing superplasticiser for rheoplastic concretes

Description of Product

RHEOBUILD 865 is formulated from synthetic polymers specially designed to impart rheoplastic qualities to concrete.

A rheoplastic concrete is a fluid concrete, easily flowing, but at the same time free from segregation and bleeding having the same w/c ratio as that of a low slump concrete without admixture with a slight set retarding effect. Also, it provides a substantial water reduction effect for promoting high, early and ultimate strengths.

RHEOBUILD 865 is chloride-free.

Advantages

RHEOBUILD 865 considerably improves the properties of fresh and hardened concrete.

Primary Uses

- Microsilica concrete
- Mass concrete pours
- Ready-mixed concrete
- Long distance transport
- Pumped concrete
- Casting in hot climates

To obtain:

- Reduced thermal peaks
- High workability for longer periods
- Lower pumping pressure
- Delayed setting with longer workability
- Higher ultimate strengths
- Reduced permeability
- Improved durability

Compatibility

RHEOBUILD 865 is compatible with all cements and most air-entraining agents meeting ASTM standards. The addition of RHEOBUILD 865 and MICRO AIR 111 (air-entraining agent) to concrete is recommended where it is required to withstand freezing and thawing cycles.

Packaging

RHEOBUILD 865 is available in 25ltr pails, 210ltr drums or 1000ltr bulk.

Typical Properties

Colour:	Dark brown liquid
Specific gravity:	1.200 ± 0.010 (1.190 to 1.210)
Chloride content:	Nil to BS 5075
Nitrate content:	Nil
Freezing point:	0°C
Flashpoint:	N/A

Standards

ASTM C-494: Types D and G

BS 5075: Part 3

Dosage

Optimum dosage of RHEOBUILD 865 should be determined in trial mixes. As a guide, the following dosages are recommended as a starting point for any trial: in normal concrete, a dosage of between 1.4ltr/100kg of cement.

Please consult BASF's Technical Services Department for further information.



The Chemical Company

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Dispensing

RHEOBUILD 865 is a ready-to-use liquid, which is dispensed into the concrete together with the mixing water. The plasticising effect and water reduction are higher if the admixture is added to the concrete after 50 to 70% of the mixing water has been added. The addition of RHEOBUILD 865 to dry aggregate or cement is not recommended. Automatic dispensers are available.

Workability

RHEOBUILD 865 ensures that rheoplastic concrete remains workable in excess of 2 hours at +20°C.

Workability loss is dependent on temperature, the type of cement, nature of aggregates, method of transport and initial workability. It is strongly recommended that concrete should be properly cured, particularly in hot and dry climates.

Storage

RHEOBUILD 865 must be stored where temperatures do not drop below +5 °C. If product has frozen, thaw and agitate until completely reconstituted. Store under cover, out of direct sunlight and protect from extremes of temperature.

Failure to comply with the recommended storage conditions may result in premature deterioration of the product or packaging. For specific storage advice, consult BASF's Technical Services Department.

Shelf Life

Up to 24 months if stored according to manufacturer's instructions in unopened containers.

Note

Field service, where provided, does not constitute supervisory responsibility. For additional information, contact your local BASF representative.

BASF reserves the right to have the true cause of any difficulty determined by accepted test methods.

Quality Statement

All products manufactured by BASF Egypt, or imported from BASF affiliate companies world-wide, are manufactured to procedures certified to conform to the quality, environment, health & safety management systems described in the ISO 9001:2000, ISO 14001:2004 & OHSAS 18001:1999 standards.

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* Properties listed are only for guidance and are not a guarantee of performance.

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